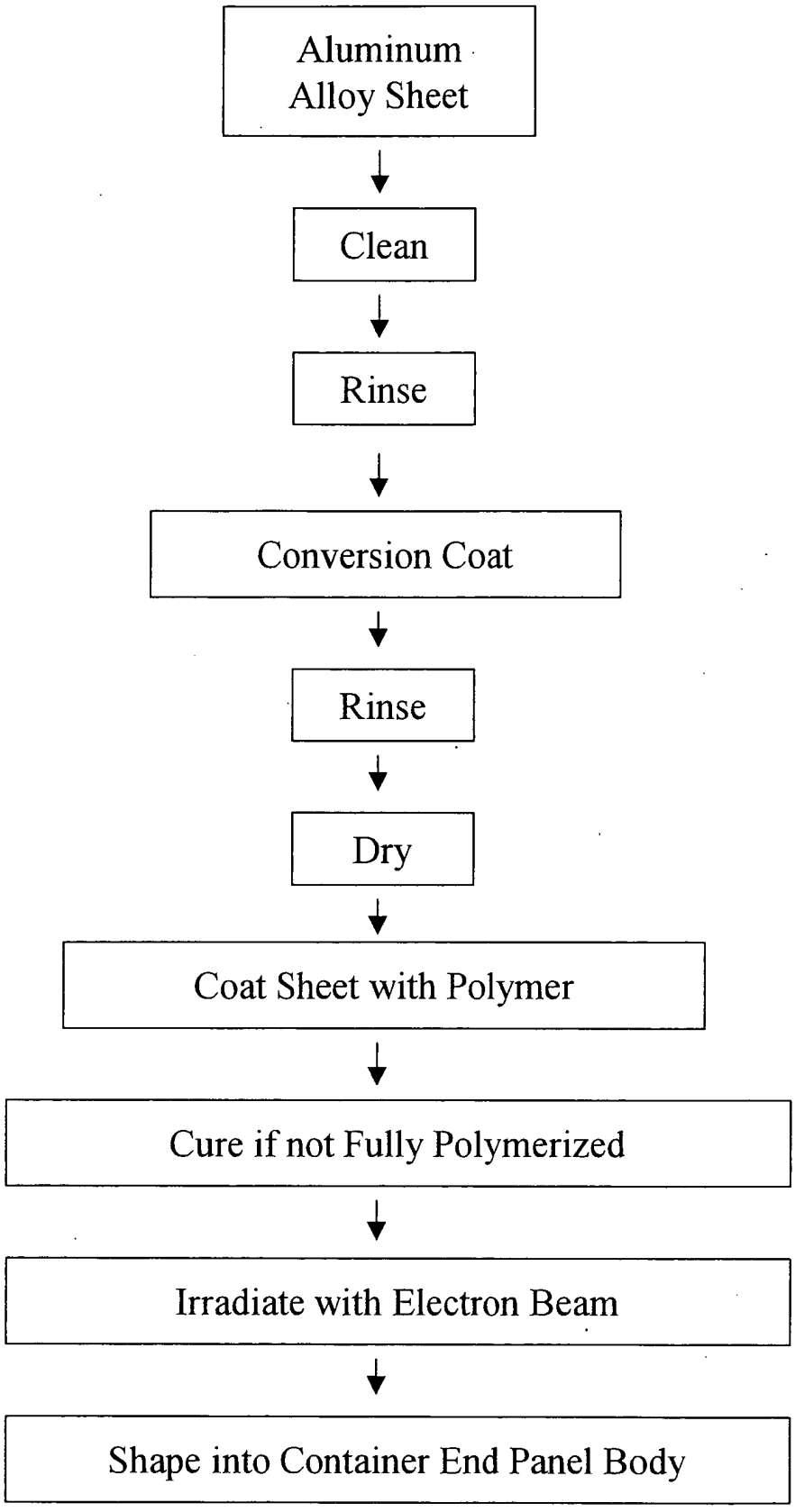
Aluminum Alloy Sheet
Clean
Rinse
Conversion Coat
Rinse
Dry
Coat Sheet with Polymer
Cure if not Fully Polymerized
Irradiate with Electron Beam
Shape into Container End Panel Body